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## PREVENTATIVE MAINTENANCE CHECK LIST

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CUSTOMER: \_\_\_\_\_ DATE: \_\_\_\_\_  
MANUFACTURER: \_\_\_\_\_ TYPE: \_\_\_\_\_  
MODEL: \_\_\_\_\_ SERIAL #: \_\_\_\_\_  
INSPECTED BY: \_\_\_\_\_

A. **MOTORS:**

BEARINGS: \_\_\_\_\_  
MOUNTING BOLTS: \_\_\_\_\_  
ROTATION: \_\_\_\_\_  
FAN SHROUDS CLEAN: \_\_\_\_\_  
LUBRICATION: \_\_\_\_\_  
OTHER: \_\_\_\_\_

B. **DRIVE COMPONENTS:**

BELTS:  
TENSION: \_\_\_\_\_  
ALIGNMENT: \_\_\_\_\_  
CONDITION: \_\_\_\_\_  
SHEAVES: \_\_\_\_\_  
SPROCKETS: \_\_\_\_\_  
CHAINS:  
TENSION: \_\_\_\_\_  
ALIGNMENT: \_\_\_\_\_  
CONDITION: \_\_\_\_\_  
LUBRICATION: \_\_\_\_\_  
CLUTCHES:  
AIR LEAKS: \_\_\_\_\_  
BEARINGS: \_\_\_\_\_  
OPERATION: \_\_\_\_\_  
LUBRICATION: \_\_\_\_\_  
OTHER: \_\_\_\_\_  
BRAKES:  
SHOES/PADS: \_\_\_\_\_  
ADJUSTMENT: \_\_\_\_\_  
AIR LEAKS: \_\_\_\_\_  
LIMIT/PRESSURE SWITCHES: \_\_\_\_\_  
LUBRICATION: \_\_\_\_\_  
OTHER: \_\_\_\_\_  
GEAR BOXES/VARIABLE SPEED DRIVES:  
BEARINGS: \_\_\_\_\_  
LEAKS: \_\_\_\_\_  
LUBRICATION: \_\_\_\_\_  
OPERATION: \_\_\_\_\_  
OTHER: \_\_\_\_\_

C. **BEARING / BUSHINGS:**

CONDITION: \_\_\_\_\_  
LUBRICATION: \_\_\_\_\_  
ABLS OPERATION: \_\_\_\_\_  
MOUNTING / BOLTS: \_\_\_\_\_  
LOCKING DEVICES: \_\_\_\_\_  
SEALS: \_\_\_\_\_  
OTHER: \_\_\_\_\_

- D. **ELECTICAL:**  
 PROPER VOLTAGE: \_\_\_\_\_  
 SWITCHES: \_\_\_\_\_  
 CONTACTORS: \_\_\_\_\_  
 OVERLOADS: \_\_\_\_\_  
 LOOSE OR BROKEN WIRES: \_\_\_\_\_  
 RELAYS: \_\_\_\_\_  
 LIGHT BULB: \_\_\_\_\_  
 CONDUIT: \_\_\_\_\_  
 TIMERS: \_\_\_\_\_  
 WATER LEVEL: \_\_\_\_\_  
 SIGNAL BELLS: \_\_\_\_\_  
 THERMOSTAT: \_\_\_\_\_  
 CIRCUIT BREAKERS: \_\_\_\_\_  
 WIREWAY: \_\_\_\_\_  
 OTHER: \_\_\_\_\_
- E. **PROGRAMMER / MICROPROCESSOR:**  
 ADJUSTMENT: \_\_\_\_\_  
 CLEANLINESS: \_\_\_\_\_  
 OPERATION: \_\_\_\_\_  
 APPEARANCE: \_\_\_\_\_  
 CARDS: \_\_\_\_\_  
 PC BOARDS: \_\_\_\_\_  
 PHOTO EYES: \_\_\_\_\_  
 PHOTO SENSORS: \_\_\_\_\_  
 OTHER: \_\_\_\_\_
- F. **VALVES:**  
 DRAIN: \_\_\_\_\_  
 SOLENOID: \_\_\_\_\_  
 WATER INLET: \_\_\_\_\_  
 STEAM: \_\_\_\_\_  
 REGULATORS: \_\_\_\_\_  
     SETTINGS: \_\_\_\_\_  
     OPERATION: \_\_\_\_\_  
 CHECK VALVES: \_\_\_\_\_  
 STEAM TRAPS: \_\_\_\_\_  
 STRAINERS: \_\_\_\_\_  
 RELIEF: \_\_\_\_\_  
 AIR CYLINDER: \_\_\_\_\_  
 OTHER: \_\_\_\_\_
- G. **SUSPENSION:**  
 SHOCKS: \_\_\_\_\_  
 AIRMOUNTS: \_\_\_\_\_  
 SPRINGS: \_\_\_\_\_  
 LEVELING VALVES: \_\_\_\_\_  
 HYDRO-CUSHIONS: \_\_\_\_\_  
 STABILIZER BARS: \_\_\_\_\_  
 ANCHORING: \_\_\_\_\_  
 CRACKS: \_\_\_\_\_  
 OTHER: \_\_\_\_\_
- H. **HYDRAULICS:**  
 PUMPS: \_\_\_\_\_  
 FITTINGS: \_\_\_\_\_  
 HOSES: \_\_\_\_\_  
 VALVES: \_\_\_\_\_  
 OIL LEAKS: \_\_\_\_\_  
 OIL LEVEL: \_\_\_\_\_  
 PRESSURE SETTINGS: \_\_\_\_\_  
 GAUGES: \_\_\_\_\_  
 OTHER: \_\_\_\_\_

I. **HOSES:**

SUPPLY DISPENSER: \_\_\_\_\_  
WATER INLET: \_\_\_\_\_  
PNEUMATIC LINES: \_\_\_\_\_  
VACUUM: \_\_\_\_\_  
CHEMICAL PUMP LINES: \_\_\_\_\_  
STEAM: \_\_\_\_\_  
OVERFLOW: \_\_\_\_\_  
VENT: \_\_\_\_\_  
OTHER: \_\_\_\_\_

J. **GASKETS AND SEALS:**

DOOR: \_\_\_\_\_  
DRAIN: \_\_\_\_\_  
SHELL T SEALS: \_\_\_\_\_  
FLANGE GASKETS: \_\_\_\_\_  
WIPERS (DRYERS): \_\_\_\_\_  
OTHER: \_\_\_\_\_

K. **PADDING, COVERS, AND BELTING:**

CONDITION: \_\_\_\_\_  
MISSING: \_\_\_\_\_  
OTHER: \_\_\_\_\_

L. **BURNERS:**

FLAME SENSORS: \_\_\_\_\_  
IGNITION PARTS: \_\_\_\_\_  
BURNER TUBES TIPS: \_\_\_\_\_  
FIRE EYE: \_\_\_\_\_  
THERMOSTAT: \_\_\_\_\_  
HYDRO MOTOR: \_\_\_\_\_  
MAIN GAS VALVE: \_\_\_\_\_  
PILOT VALVE: \_\_\_\_\_  
OTHER: \_\_\_\_\_

M. **HARDWARE:**

FASTENERS: \_\_\_\_\_  
MISSING: \_\_\_\_\_  
INCORRECT: \_\_\_\_\_  
WHEELS AND CASTERS: \_\_\_\_\_  
DOOR GLASS: \_\_\_\_\_  
SIGHT GLASS: \_\_\_\_\_  
FLOATS: \_\_\_\_\_  
FILTERS: \_\_\_\_\_  
GAUGES: \_\_\_\_\_  
LATCHES AND HINGES: \_\_\_\_\_  
OTHER: \_\_\_\_\_

N. **APPEARANCE:**

CLEANLINESS: \_\_\_\_\_  
SUPPLY DISPENSER: \_\_\_\_\_  
PAINT: \_\_\_\_\_  
LINT BUILD-UP: \_\_\_\_\_  
OTHER: \_\_\_\_\_

O. **SAFETY DEVICES:**

OPERATION: \_\_\_\_\_  
MISSING: \_\_\_\_\_  
OVERRIDE: \_\_\_\_\_  
CAUTION LABELS: \_\_\_\_\_  
OTHER: \_\_\_\_\_

COMMENTS: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_