

## Chicago Century 3200 Waxing

Wax the ironer (at a minimum) at the beginning of every (8) hour shift. This will produce a finer flatwork finish, prolong padding life and prevent the flatwork from sticking to the ironing surface.

**NOTE:** Perform only when the unit RUNNING and HOT with the exhaust blowers OFF.

1. Start and warm up the ironer following the directions in Start-Up.
2. On the CHI Panel, press the EXHAUST ON/OFF button to turn off the vacuum blowers.
3. Check the condition of the wax cloth. It should be the width of the ironing surface and about 60” (1500mm) long.

**NOTE:** Use Chicago Dryer Company powered wax or equivalent only.

- If the wax cloth feels stiff when it is cool, it has enough wax. Go to step 5.
- If the wax cloth feels limp when it is cool, more wax is needed. Go to the next step.
- 4. Feed the wax cloth into the center of the ironing section and sprinkle wax from side to side across the first half of the cloth. Hold the trailing edge of the wax cloth so that any newly added wax does not drop onto the canvas feed ribbons.

**Warning: The wax cloth is hot when it comes out of the ironer.**

5. Without adding any more wax, use the wax cloth to properly cover the entire ironing surface. Feed the cloth through the center of the ironer three times, then three times through the left side, and three times through the right .
6. When done with waxing, hang up the wax cloth to cool. Extend it completely; do not fold it up.

**Warning: The wax cloth must always be cool when it is stored. A hot, folded wax cloth can catch fire by spontaneous combustion.**